

## Manufacturing Services Frames

Maintenance Tech Allotment :  
 Midnights = 2  
 Days = 2  
 Afternoons = 2

FULL

Controls Allotment:  
 2 Per 24 Hrs (not on the same shift)  
 Perceptron Allotment :  
 1 Per 24 Hrs  
 Apprentice Allotment:  
 1 per shift

		Sun	Mon	Tue	Wed	Thu	Fri	Sat										
January-25	5-Jan-25		6-Jan-25			7-Jan-25			8-Jan-25			9-Jan-25			10-Jan-25			11-Jan
			M	D	A	M	D	A	M	D	A	M	D	A	M	D	A	
	2 / Shift	ELEC	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
		MILL	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	
		TOOL & DIE	2	0	1	2	0	0	1	1	1	1	0	0	1	0	0	
		AUTOMATION	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	1 - 24/hrs	Perceptron	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	2 - 24/hrs	CONTROLS	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	1 / Shift	APPRENTICE	0	0	1	0	0	1	0	0	1	0	0	1	0	0	1	
	12-Jan-25		13-Jan-25			14-Jan-25			15-Jan-25			16-Jan-25			17-Jan-25			18-Jan
			M	D	A	M	D	A	M	D	A	M	D	A	M	D	A	
	2 / Shift	ELEC	0	1	1	0	0	0	0	0	0	0	0	0	0	0	0	
		MILL	1	0	0	0	0	0	0	0	0	0	0	0	0	0.5	0	
		TOOL & DIE	0	0	0	0	0	0	0	0	0	0	0	0	0	0.5	0	
		AUTOMATION	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	1 - 24/hrs	Perceptron	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	2 - 24/hrs	CONTROLS	1	0	0	1	0	0	1	0	0	1	0	0	1	0	0	
	1 / Shift	APPRENTICE	0	1	0	0	1	0	0	1	0	0	1	0	0	2	0	
	19-Jan-25		20-Jan-25			21-Jan-25			22-Jan-25			23-Jan-25			24-Jan-25			25-Jan
			M	D	A	M	D	A	M	D	A	M	D	A	M	D	A	
	2 / Shift	ELEC	0	0	0	0	0	1	0	0.5	0	1	0	0	1	0	0	
		MILL	0	1	0	0	0	0	0	0	0	0	0	0	1	0	0	
		TOOL & DIE	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
		AUTOMATION	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	1 - 24/hrs	Perceptron	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
2 - 24/hrs	CONTROLS	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
1 / Shift	APPRENTICE	0	1	0	0	1	0	0	1	1	0	1	0	0	2	0		

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 Perceptron Allotment :  
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 Apprentice Allotment:  
 1 per shift

		Sun	Mon	Tue	Wed	Thu	Fri	Sat									
February-25	26-Jan-25	27-Jan-25		28-Jan-25		29-Jan-25		30-Jan-25		31-Jan-25		1-Feb					
		M	D	A	M	D	A	M	D	A	M	D	A				
	2 / Shift	ELEC	0	0	0	0	0	0	1	0	0.5	0	0	1	0	0	2
		MILL	2	0	1	0	0	0	0	0	0	0	0	0	0	0	0
		TOOL & DIE	0	0	0	0	0	1	0	1	0	0	1	0	0	1	0
		AUTOMATION	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
	1 - 24/hrs	Perceptron	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	2 - 24/hrs	CONTROLS	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	1 / Shift	APPRENTICE	1	0	0	1	0	0	1	0	0	1	0	0	1	0	0
	2-Feb-25	3-Feb-25		4-Feb-25		5-Feb-25		6-Feb-25		7-Feb-25		8-Feb					
		M	D	A	M	D	A	M	D	A	M	D	A	M	D	A	
	2 / Shift	ELEC	0	0	2	0	0	1	0	0	1	0	0	1	0	0	1
		MILL	0	1	0	0	0	1	0	0	1	0	0	1	0	0	1
		TOOL & DIE	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
		AUTOMATION	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	1 - 24/hrs	Perceptron	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	2 - 24/hrs	CONTROLS	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0
	1 / Shift	APPRENTICE	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	9-Feb-25	10-Feb-25		11-Feb-25		12-Feb-25		13-Feb-25		14-Feb-25		15-Feb					
		M	D	A	M	D	A	M	D	A	M	D	A	M	D	A	
2 / Shift	ELEC	1	2	0	0	1	0	0	1	1	0	0	0	0	0	0	
	MILL	0	0	1	0	1	0	0	1	0	0	0	0	0	0	1	
	TOOL & DIE	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	AUTOMATION	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
1 - 24/hrs	Perceptron	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	
2 - 24/hrs	CONTROLS	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
1 / Shift	APPRENTICE	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
16-Feb-25	17-Feb-25		18-Feb-25		19-Feb-25		20-Feb-25		21-Feb-25		22-Feb						
	M	D	A	M	D	A	M	D	A	M	D	A	M	D	A		
2 / Shift	ELEC	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	MILL	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	TOOL & DIE	0	0	0	0	0	0	1	0	0	1	0	0	1	0	0	
	AUTOMATION	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
1 - 24/hrs	Perceptron	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	
2 - 24/hrs	CONTROLS	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
1 / Shift	APPRENTICE	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
March-25	23-Feb-25	24-Feb-25		25-Feb-25		26-Feb-25		27-Feb-25		28-Feb-25		1-Mar					
		M	D	A	M	D	A	M	D	A	M	D	A	M	D	A	
	2 / Shift	ELEC	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
		MILL	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
		TOOL & DIE	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
		AUTOMATION	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	1 - 24/hrs	Perceptron	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	2 - 24/hrs	CONTROLS	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	1 / Shift	APPRENTICE	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	2-Mar-25	3-Mar-25		4-Mar-25		5-Mar-25		6-Mar-25		7-Mar-25		8-Mar					
		M	D	A	M	D	A	M	D	A	M	D	A	M	D	A	
	2 / Shift	ELEC	1	0	0	1	0	0	1	0	0	1	0	0	1	0	1
		MILL	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
		TOOL & DIE	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
		AUTOMATION	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	1 - 24/hrs	Perceptron	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	2 - 24/hrs	CONTROLS	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	1 / Shift	APPRENTICE	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	9-Mar-25	10-Mar-25		11-Mar-25		12-Mar-25		13-Mar-25		14-Mar-25		15-Mar					
		M	D	A	M	D	A	M	D	A	M	D	A	M	D	A	
2 / Shift	ELEC	1	0	1	0	0	1	0	0	1	0	0	1	0	0	1	
	MILL	0	1	0	0	1	1	0	1	0	0	1	0	1	1	0	
	TOOL & DIE	0	0	0	0	0	0	0	0	0	0	0	1	0	0	1	
	AUTOMATION	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
1 - 24/hrs	Perceptron	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
2 - 24/hrs	CONTROLS	1	0	0	1	0	0	0	0	0	0	0	0	0	0	0	
1 / Shift	APPRENTICE	0	0	0	0	0	0	0	0	0	0	1	0	0	1	0	
16-Mar-25	17-Mar-25		18-Mar-25		19-Mar-25		20-Mar-25		21-Mar-25		22-Mar						
	M	D	A	M	D	A	M	D	A	M	D	A	M	D	A		
2 / Shift	ELEC	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	MILL	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	TOOL & DIE	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	
	AUTOMATION	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
1 - 24/hrs	Perceptron	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
2 - 24/hrs	CONTROLS	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
1 / Shift	APPRENTICE	0	0	0	0	0	0	0	0	0	1	0	0	1	0	0	
23-Mar-25	24-Mar-25		25-Mar-25		26-Mar-25		27-Mar-25		28-Mar-25		29-Mar						
	M	D	A	M	D	A	M	D	A	M	D	A	M	D	A		
2 / Shift	ELEC	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	MILL	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	TOOL & DIE	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	AUTOMATION	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
1 - 24/hrs	Perceptron	0	1	0	0	1	0	0	1	0	0	1	0	0	1	0	
2 - 24/hrs	CONTROLS	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
1 / Shift	APPRENTICE	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	

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Maintenance Tech Allotment :  
 Midnights = 2  
 Days = 2  
 Afternoons = 2

FULL

Controls Allotment:  
 2 Per 24 Hrs (not on the same shift)  
 Perceptron Allotment :  
 1 Per 24 Hrs  
 Apprentice Allotment:  
 1 per shift

		Sun	Mon	Tue	Wed	Thu	Fri	Sat											
April-25		30-Mar-25	31-Mar-25			1-Apr-25			2-Apr-25			3-Apr-25			4-Apr-25			5-Apr	
			M	D	A	M	D	A	M	D	A	M	D	A	M	D	A		
	2 / Shift	ELEC	0	0	0	0	0	0	1	0	0	1	0	0	1	0	0		
		MILL	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
		TOOL & DIE	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0		
		AUTOMATION	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
	1 - 24/hrs	Perceptron	0	1	0	0	1	0	0	1	0	0	1	0	0	1	0		
	2 - 24/hrs	CONTROLS	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
	1 / Shift	APPRENTICE	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
		6-Apr-25	7-Apr-25			8-Apr-25			9-Apr-25			10-Apr-25			11-Apr-25			12-Apr	
			M	D	A	M	D	A	M	D	A	M	D	A	M	D	A		
	2 / Shift	ELEC	0	0	2	0	0	2	0	0	1	0	0	1	0	0	1		
		MILL	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
		TOOL & DIE	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
		AUTOMATION	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
	1 - 24/hrs	Perceptron	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
	2 - 24/hrs	CONTROLS	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
	1 / Shift	APPRENTICE	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1		
		13-Apr-25	14-Apr-25			15-Apr-25			16-Apr-25			17-Apr-25			18-Apr-25			19-Apr	
			M	D	A	M	D	A	M	D	A	M	D	A	M	D	A		
2 / Shift	ELEC	0	0	0	0	0	0	0	0	0	1	0	0	STAT HOLIDAY					
	MILL	0	0	0	0	0	0	0	0	0	0	0	0						
	TOOL & DIE	0	1	1	0	1	1	0	1	1	0	1	2						
	AUTOMATION	0	0	0	0	0	0	0	0	0	0	0	0						
1 - 24/hrs	Perceptron	0	0	0	0	0	0	0	0	0	0	0	0						
2 - 24/hrs	CONTROLS	0	0	0	0	0	0	0	0	0	1	0	0						
1 / Shift	APPRENTICE	0	0	1	0	0	1	0	0	1	0	0	1						
	20-Apr-25	21-Apr-25			22-Apr-25			23-Apr-25			24-Apr-25			25-Apr-25			26-Apr		
		M	D	A	M	D	A	M	D	A	M	D	A	M	D	A			
2 / Shift	ELEC	STAT HOLIDAY			0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	MILL				1	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	TOOL & DIE				0	2	1	0	2	1	0	2	1	0	2	1	0	2	1
	AUTOMATION				0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
1 - 24/hrs	Perceptron				0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
2 - 24/hrs	CONTROLS	0	0	1	0	0	1	0	0	1	0	0	1	1	0	1			
1 / Shift	APPRENTICE	0	1	0	0	1	0	0	1	0	0	1	0	0	0	0			
May-25		27-Apr-25	28-Apr-25			29-Apr-25			30-Apr-25			1-May-25			2-May-25			3-May	
			M	D	A	M	D	A	M	D	A	M	D	A	M	D	A		
	2 / Shift	ELEC	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
		MILL	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
		TOOL & DIE	0	1	1	0	1	0	0	1	0	0	1	0	0	1	0		
		AUTOMATION	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
	1 - 24/hrs	Perceptron	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
	2 - 24/hrs	CONTROLS	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
	1 / Shift	APPRENTICE	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
		4-May-25	5-May-25			6-May-25			7-May-25			8-May-25			9-May-25			10-May	
			M	D	A	M	D	A	M	D	A	M	D	A	M	D	A		
	2 / Shift	ELEC	1	0	0	1	0	0	1	0	0	1	0	0	1	0	0		
		MILL	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
		TOOL & DIE	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
		AUTOMATION	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
	1 - 24/hrs	Perceptron	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
	2 - 24/hrs	CONTROLS	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
	1 / Shift	APPRENTICE	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
		11-May-25	12-May-25			13-May-25			14-May-25			15-May-25			16-May-25			17-May	
			M	D	A	M	D	A	M	D	A	M	D	A	M	D	A		
2 / Shift	ELEC	0	1	0	0	1	0	0	1	0	0	1	0	0	1	1			
	MILL	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1			
	TOOL & DIE	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0			
	AUTOMATION	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0			
1 - 24/hrs	Perceptron	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0			
2 - 24/hrs	CONTROLS	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0			
1 / Shift	APPRENTICE	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0			
	18-May-25	19-May-25			20-May-25			21-May-25			22-May-25			23-May-25			24-May		
		M	D	A	M	D	A	M	D	A	M	D	A	M	D	A			
2 / Shift	ELEC	STAT HOLIDAY			1	0	0	1	0	0	1	0	0	1	0	0			
	MILL				1	0	0	1	0	0	1	0	0	1	0	0			
	TOOL & DIE				0	1	1	0	1	1	0	1	1	0	1	1	0	2	1
	AUTOMATION				0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
1 - 24/hrs	Perceptron				1	0	0	0	0	0	0	0	0	0	0	0	0	0	0
2 - 24/hrs	CONTROLS	0	0	0	0	0	0	0	0	0	1	0	0	1	0	0			
1 / Shift	APPRENTICE	0	1	0	0	1	0	0	1	0	0	1	0	0	1	0			
	25-May-25	26-May-25			27-May-25			28-May-25			29-May-25			30-May-25			31-May		
		M	D	A	M	D	A	M	D	A	M	D	A	M	D	A			
2 / Shift	ELEC	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0			
	MILL	1	0	1	0	0	1	0	0	1	0	0	1	0	0	1			
	TOOL & DIE	0	1	0	0	1	0	0	1	0	0	1	0	0	1	0			
	AUTOMATION	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0			
1 - 24/hrs	Perceptron	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0			
2 - 24/hrs	CONTROLS	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0			
1 / Shift	APPRENTICE	0	1	0	0	1	0	0	1	0	0	1	0	0	1	0			